



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4595-150
Job Sheet 203071



Part No: D4595-150

Job Qty: 200 ft

Part Name: Sealant Tape (\$ per ft)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/8/19

Job Tracking No:

Due Date: 11/22/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B IPP REV: I 13.06.26 NEW ISSUE DD VERF: JFS IPP REV: B 13.11.14 AS PER DWG REV. B DD VERF: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter / Supplier	Lead Time	Sign-off
100	Purchasing NOV 08 2019	200 pcs	11/22/19		0.00 0.00	Purchasing - 1 Purchasing - 2 Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	200 pcs	11/22/19		0.00 0.00	Packaging 2 - 1 - B4B Packaging 2 - 2 - B4B Packaging 2 - 3 - B4B Packaging 2 - 5 - B4B Packaging 2 - 4 - B4B Packaging 2 - 6 - B4B Packaging 2 - 7 - B4B Packaging 2 - 8 - B4B Packaging 2 - 9 - B4B Packaging 2 - 10 - B4B Packaging 2 - 11 - B4B Packaging 2 - 12 - B4B Packaging 2 - 13 - B4B Packaging 2 - 14 - B4B Packaging 2 - 15 - B4B Packaging 2 - 16 - B4B Packaging 2 - 17 - B4B Packaging 2 - 18 - B4B Packaging 2 - 19 - B4B		

DART
AEROSPACE

Container No: S233631



Part: D4595 - 150
Job No: 203071
Serial No/Batch: S233631
Revision: B
Inspector:
Exp Date: 03/19/2020
Instructions: Various STC's

Date: 11/21/19

Dart Aerospace Ltd.
1270 Aberdeen Street
Hewkesbury, ON K64 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Po HB045053

13 9-00

NOV 2 1 2019

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				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120	QC 5	200 pcs	11/22/19	0.00 0.00	QC 5 - 10
					QC 5 - 12
					QC 5 - 17
					QC 5 - 18
					QC 5 - 19
					QC 5 - 22
					QC 5 - 24
					QC 5 - 3
					QC 5 - 43
					QC 5 - 49
					QC 5 - 51
					QC 5 - 58
					QC 5 - 68
					QC 5 - 9
					QC 5 - 50
					QC 5 - 30
					QC 5 - 40
					QC 5 - 61
					QC 5 - 81
125	Packaging 3-1 - Stock - B4B	200 pcs	11/22/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B

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					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	
130 QC 21 - SA FT	200 ft	11/22/19	0.00	0.00		

Part Op 100 - ISSUE P/O: _____ C OF C IS REQUIRED

Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) Receive & Inspect for Damage & Mat'l Certs

120 - (QC5- Inspect part completeness to step on W/O) QC5- Inspect part completeness to step on W/O

125 - (Identify as per dwg & Stock Location: _____) Identify as per dwg & Stock Location: _____ EXPIRY

DATE: _____

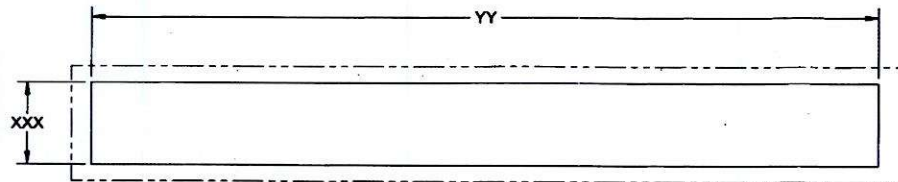
130 - QC21- Final Inspection - Work Order Release

DEC 02 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
GS#424	Sealant Tape D4595-150	200 ft (1 ea)	100-Purchasing	S233628 exp DATE: 03/19/2020
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	GS#424	200	0	0
Part Specifications				
Specifications could not be found.				

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SPECIFICATION CONTROL DRAWING



D4595-XXX-YY SEALANT TAPE

RELEASE BACKING, Ref.
DO NOT REMOVE UNTIL APPLICATION

NOTES:

1) MATERIAL: SEALANT TAPE, SINGLE-COMPONENT, NON-CURING, POLYSULFIDE BASE
1/16" THICK
PER MIL-S-11030F TYPE III
POSSIBLE SUPPLIER = GENERAL SEALANTS INC. P/N GS#424 (AVIALL)

2) SPECIFICATION: D4595-XXX-YY
WHERE "XXX" = WIDTH IN HUNDREDTHS OF AN INCH
AND "YY" = LENGTH IN FEET
EG. 1 INCH WIDE BY 25 FEET LONG SEALANT TAPE = D4595-100-25

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: N/A

6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4595-XXX-YY", B/N "BXXXXX" PER DART QSI 044 6.1

7) WEIGHT: 0.33 lbs/sq.ft

RELEASED
2013-11-14
MP

B	REMOVE NOTE REGARDING TAPE EXPIRATION DATE. REF. PAR13-258.	ML	13.10.03
A	NEW ISSUE	CP	12.01.09
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>MP</i>		
DRAWN	<i>M</i>		
CHECKED			
MFG. APPR.	N/A		
APPROVED	<i>MP</i>		
DE APPR.			
DATE	13.10.03		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA D4595 SEALANT TAPE COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			
		REV. B	SHEET 1 OF 1
		SCALE	NTS



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045053



Supplier: AVI002-VU
Aviall
PO BOX 842267
Dallas, TX 75284-2267 USA
Phone: 905-676-1695
Fax: 905-676-9046

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045053
PO Date: 11/8/19
Due Date: 11/20/19 **NOV 11 2019**
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		600.0990	647.2600		Magnabond 6398 Part A Size 112 ml	Firmed	-	11/20/19	10 Ea	0 Ea	10 Ea	\$34.75/Ea	\$347.50
Line Item Note 89.5% shelf life, 327 days expires Sept 30 2020													
2		600.0991	647.2600		Magnabond 6398 Part B Size 112 ml	Firmed	-	11/20/19	10 Ea	0 Ea	10 Ea	\$34.75/Ea	\$347.50
Line Item Note 89.5% shelf life, 327 days expires Sept 30 2020													
3		600.1012			Sealant PR1425B2 (#654 sem)	Firmed	-	11/20/19	10 pcs	0 pcs	10 pcs	\$64.49/pcs	\$644.90
Line Item Note 74.6% shelf life, 205 days, expires May 31 2020													
4		736		RTV736-30ZRED	Heat Resistant Sealant 3 OZ tube	Firmed	-	11/20/19	10 Ea	0 Ea	10 Ea	\$7.93/Ea	\$79.30
Line Item Note 57.5% shelf life, 527 days, expires April 18 2021													
5	203071	GS#424	D4595		Sealant Tape D4595-150 : AS PER DWG D4595 REV. B 50 FT PER ROLL	Firmed	-	11/20/19	200 ft	0 ft	200 ft	\$2.68/ft	\$536.00
Line Item Note 35.34% shelf life, 129 days, expires March 19 2020													
Grand Total:												\$1,955.20	



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PURCHASE ORDER

POHB045053



Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY

A015 SHELF LIFE CONTROLLED MATERIAL, 60% SHELF LIFE REQUIRED AT RECEIPT
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

A handwritten signature in black ink, appearing to be "CL" or similar, enclosed in a large, loopy oval.

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/8/19 12:54 PM Dart.Lavoie.Chantal



PACKING



NUMBER: 8008132336

UTE: US FedEx International Priority

PAGE:1 of 1
DATE:11NOV19
TIME:13:54:13
EMP:00000000
ORD TYP: ZOR 132
CURRENCY:USD
TERMS:Net 30

JSTOMER PO:POHB045053
DER NUMBER:1005504266
ORDER DATE:11NOV19

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DART AEROSPACE LTD
270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7
CANADA

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DART AEROSPACE
1270 ABERDEEN
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1044
AVIALL NEW YORK CSC
NEW YORK SALES OFFICE
2 CRANBERRY ROAD
PARSIPPANY NJ 07054
USA

PO LINE	MFG	ITEM DESCRIPTION	ORDER QUANTITY	QUANTITY	BACK ORDER	UOM	CUSTOMER PRICE	EXTENDED CUSTOMER PRICE
0	0	33	424	4	0	ROL	134.00	536.00

BATCH 7365153142
TAPE:
SEALANT,POLYSULFIDE,BLK
Exp Date :19MAR20
D/M/Y

RECEIVED

NOV 12 2019

DART AEROSPACE LTD.

This is not an invoice.
For payment processing, please refer to Invoice.

The recipient of these goods agrees to comply with all export regulations governing the transfer, sale, lease, or use of these goods.
Diversion contrary to U.S. Law is prohibited.

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This Certificate of Conformance affirms that the products, articles or parts referenced on this document are new or overhauled, are traceable to the approved source and, when required, were manufactured under FAA or EASA approval. All Original Manufacturers' Certifications are maintained and can be made available upon request. For repaired products, the original FAA 8130-3/EASA Form 1 or equivalent aviation Authority tag is attached to the component. Products, articles or parts were not subjected to adverse operating conditions or excessive temperatures.

11NOV19
Date

DISCOUNT TERMS APPLY ONLY TO SUB TOTAL. ALL
RETURNED MERCHANDISE SUBJECT TO HANDLING
FEE.

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